

5/41

DART AEROSPACE LTD	Work Order:	24328
Description: Abrasion Strip	Part Number:	D2856-600
Dwg: D2856 Rev. A	Qty:	216

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	JA	05.09.26	216
2	PG	Issue P/O: <u>2008733</u> Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) – 108 foot roll Specify for Clear Tape	AR	05/09/27	216
3	RG	Receive and Inspect for transit damage Ensure Material certification is attached	CL	05/11/14	216
4	QC6	Inspect dimensions Ensure material certification conforms to dwg.	CL	05-11-28	216
5	LB	Identify and stock	CL	05/11/28	216
6	AC	Cost / part:	SUT	05-11-28	216
7	DC	Close W/O Inspect Level 21	QD	05/11/28	216

Rev	Date	Change	Revised By	Approved
A	00.12.21	New Issue	EC	
B	02.08.28	Re-format; Added clear & 108 foot roll to Step 2	KJ RF	J

RELEASED
02/09/03 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/11/20

NOTE: Date & initial all entries

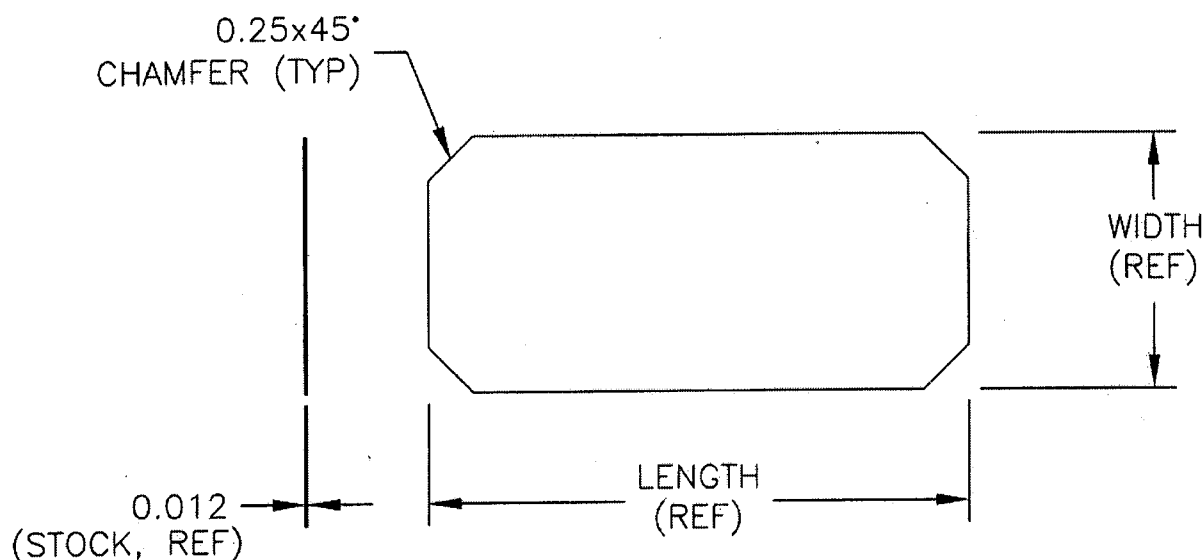
QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY

UNLESS OTHERWISE NOTED
SUBMIT TO THE ENT
WITHIN NOTICE

WORK ORDER
NO. 24328

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 26, 2005
10:48 am

Work Order No : 0024328
Project Name : D2856-600
Project For : WK541
Work Order Type : Main
Main WO Number :
House Part Number : D2856-600
Description : Abrasion Strip
Manufactured : Yes
Amount Req'd : 216
Amount Done : 0
Start Date : 09-26-05
Est Finish Date : 10-05-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 31301
CUSTOMER ITEM: 8681HS-6
ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE SKIP SLIT CLEAR
DIMENSION/SIZE/TYPE: 6 IN X 36 YD
SHIPPED QUANTITY : 2 UNIT: ROLL
ORDER #: G95087-001
ITEM ID: 70006148178
SHIP DATE : 11/11/2005

LOT NUMBER
5299

MANUFACTURING DATE
OCTOBER 26, 2005

EXPIRY DATE
OCTOBER 26, 2007

SHIPPED TO: DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ONT.

NOTE: MORE THAN 75% SHELF LIFE REMAINING AT TIME OF SHIPMENT FROM 3M

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 11/11/2005

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